

Thursday, 21/08/2008 5:12:49 PM
 W09010000

Process Sheet

~~SPHIT~~ SPHIT

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE KIT
 Job Number : 41556 -1
 Estimate Number : 10532
 P.O. Number :
 Date Issue : 21/08/2008 S.O. No. :
 Draft Rev. : NC
 Test Note : 1.1 Type : MACHINED PARTS
 Previous Run : 41472
 Written By :
 Checked & Approved By : JLD 08.8.22
 Comment : Est : I 03.01.16 Reformat Incorporated D205-641-011 KJ/RF
 Est : J 06-07-25 As per DSI 9344 JLM
 Est : K 06.11.17 Per K10003 Rev C KJ
 Est : L 07.01.12 Document Record for copying bluefile rmv KJ
 Est Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:

Qty: 1 Um: Each

Additional Product

Part Number



Status

Machine Or Operation:

Description:

DC

DOCUMENT CONTROL



JLD 08.8.22



Comment: DOCUMENT CONTROL

Create White labels only per PPP K10003

CHG 006

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

ST

D2570

Bushing



Comment: Qty: 24.0000 Each(s)/Unit Total: 96.0000 Each(s)

Bushing

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|--------|
| 24 | D2570 | Bushing | 341638 |

SC

D2571

Saddle, Fwd Out 205



Comment: Qty: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Saddle, Fwd, Out

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|--------|
| 1 | D2571 | Saddle | 341507 |

8/10/8

4x

SP



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41556

Part Number: K10003

Job Number



Seq. #:

Machine Or Operation:

Description :

6.0

D2572

Saddle, Fwd In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Saddle, Fwd, In

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 1 | D2572 | Saddle | 1341588 |

6.0

D2573

Saddle, Aft Out 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Saddle, Aft, Out

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 1 | D2573 | Saddle | 1340198 |

D2574

Saddle, Aft In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Saddle, Aft, In

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 1 | D2574 | Saddle | 1340199 |

D27351

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Lug Assembly

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 1 | D2736-1 | Bracket | 1339841 |

6.0

D27363

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Lug Assembly

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 1 | D2736-3 | Bracket | 1339223 |

8/10/08

SCF

Thursday, 21/08/2008 5:12:49 PM

JUPH.ecococq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41556

Part Number: K10003

Co Number:



Seq. #:

Machine Or Operation:

Description:

10.0

D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Set Screw

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-----------------------|---------|
| 4 | D2747 | Socket Head Set Screw | B339224 |

50

11.0

D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle Spacer

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 2 | D2876 | Spacer | B338662 |

50

12.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle Spacer

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 2 | D2877 | Spacer | B339125 |

50

13.0

D35331

Set Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Set Screw

Batch:

B341604

50

14.0

AN46A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total: 64.0000 Each(s)

Bolt

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 16 | AN4-6A | Bolt | M108558 |

8/10/8

50



Thursday, 21/08/2008 5:12:50 PM

Auto Label

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41556

Part Number: K10003

Linker:



Seq. # Machine Or Operation: Description:

150

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

4

AN4-46A

Bolt

M108246

54

160

AN451A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

8

AN4-51A

Bolt

M108376

54

AN512A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

8

AN6-12A

Bolt

M107823

M109545

54

120

AN960JD416

Washer



Comment: Qty.: 32.0000 Each(s)/Unit Total: 128.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

32

AN960JD416

Washer

M108807

54

100

AN960JD616

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

8

AN960JD616

Washer

M108321

8/10/8

54



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41556

Part Number: K10003

Job Number



Seq. #

Machine Or Operation:

Description :

00.0

MS21042L4

Nut



Comment: Qty.: 28.0000 Each(s)/Unit Total : 112.0000 Each(s)

Nut

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|--------------------|---------|
| 29 | MS21042L4 | Nut (or MS21042-4) | M108145 |

sq

01.0

D3407045

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Tow Ring

batch: B40404

B42138

sq

02.0

D34591

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch: B40235

sq

03.0

MS210434

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M109148

sq

04.0

D34175

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: B41000

sq

05.0

D38121

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: B41006

8/10/8

42 sq



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41556

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description :

38.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

08-10-31 (1)

39.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Ref 31 (1)

40.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

08/11/03

41.0



MF 08-10-31





| | | | |
|------------------|-------------------------|---|------------------------|
| DESIGN #1 | DRAWN BY CB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED PH | APPROVED [Signature] | DRAWING NO. K10003 | REV. C SHEET 1 OF 1 |
| DATE 06.11.07 | | TITLE SADDLE KIT | SCALE NTS |
| A | 00.06.01 | NEW ISSUE | |
| B | 00.11.22 | ADD D2707-041 OPTION | |
| C | 06.11.07 | ADD D3533-1 | |

RELEASED

06.11.13

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

| AIRCRAFT | INSTALLATION |
|----------------------|------------------------------|
| BELL 205/210/212/412 | D205-634-011 D205-634-015 |
| BELL 204 | D204-635-011 |

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

| PART NUMBER | K10003 | D205-634-011 D205-634-015 | D204-635-011 |
|--------------------------|--------|------------------------------|--------------|
| D205-641-011 | 1 | 1 | 1 |
| D2570 | 16 | 16 | 16 |
| D2571 | 1 | 1 | 1 |
| D2572 | 1 | 1 | 1 |
| D2573 | 1 | 1 | 1 |
| D2574 | 1 | 1 | 1 |
| D2747 | 4 | 4 | 4 |
| D2876 | 2 | 2 | 2 |
| D2877 | 2 | 2 | 2 |
| D2707-041 (or D2968-041) | 1 | 1 | 1 |
| D3533-1 | 2 | 2 | 2 |
| AN4-51A | 8 | 8 | 8 |
| AN4-6A | 16 | 16 | 16 |
| AN6-12A | 8 | 8 | 8 |
| AN960JD416 | 32 | 32 | 32 |
| AN960JD616 | 8 | 8 | 8 |
| *AN960JD1016 | 1 | 1 | 1 |
| AN970-4 | 1 | 1 | 1 |
| MS21042-4 (OR L4) | 25 | 25 | 25 |

* REQUIRED WITH D2707-041 ONLY

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